

View Online at <https://aerobasegroup.com/nsn/4730-00-177-0379>

Thread Class:

3b

Thread Pitch Diameters:

+1.1399 to 1.1445 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.250 inches and 0.260 inches

Casehardening Indicator:

Casehardened

Slot Width:

Between 0.190 inches and 0.210 inches

Overall Length:

Between 0.530 inches and 0.540 inches

Hole Or Slot Quantity:

8

Thread Size:

1.3/16-18

Largest Inside Diameter:

Between 1.173 inches and 1.193 inches

Smallest Outside Diameter:

Between 1.360 inches and 1.370 inches

Screw Thread Series Designator:

Unef

Material Hardness Rating:

Between 32.0 rockwell c and 38.0 rockwell c

Screw Thread Location:

Internal

Major Unthreaded Outside Diameter:

Between 1.540 inches and 1.560 inches

Material:

Steel, ams 6322 and steel, ams 6323

Material:

Steel comp 8740

Surface Treatment:

Cadmium

Style Designator:

Round, internal thread, shouldered

Surface Treatment:

Cadmium

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T385-e