

View Online at <https://aerobasegroup.com/nsn/4730-00-178-0080>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.218 inches and 0.222 inches

**Casehardening Indicator:**

Not casehardened

**Thread Size:**

0.500-28

**Screw Thread Series Designator:**

Unjf

**Material Hardness Rating:**

Between 32.0 rockwell c and 38.0 rockwell c

**Screw Thread Location:**

Internal

**Material:**

Steel, ams 6381 or steel, ams 6382

**Material:**

Steel comp 4140

**Surface Treatment:**

Phosphate, mil-p-16232 type z class 4a

**Surface Treatment:**

Phosphate, mil-p-16232 type z class 4a

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T385-e