

View Online at <https://aerobasegroup.com/nsn/4730-00-204-0789>

**Thread Pitch Diameters:**

+1.4454 to 1.4494 inches

**Fabrication Method:**

Any acceptable

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.100 inches

**Thread Size:**

1-1/2-16

**Tube Outside Diameter For Which Designed:**

1.130 inches

**Seat Angle In Deg:**

45.00

**Screw Thread Series Designator:**

Uns

**Material Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Width Across Flats:**

1.564 inches

**Smallest Inside Diameter:**

0.840 inches

**Material:**

Steel, ams 6322

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Style Designator:**

Inverted nut, tube, flare

**Surface Treatment:**

Cadmium

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-b