

View Online at <https://aerobasegroup.com/nsn/4730-00-231-3952>

**Thread Class:**

3a all ends

**Maximum Operating Temp:**

225.0 degrees fahrenheit 1st response

**End Application:**

Sikorsky cargo transport helicopter ch-54a and ch-54b

**Connection Style:**

Flared (tube) all ends

**Leg Length:**

2.172 inches 1st end

**Connection Type:**

Threaded external tube all ends

**Thread Size:**

0.875 inches all ends

**Seat Angle:**

37.0 degrees all ends

**Flow Angle:**

45.0 degrees

**Outside Diameter Tube Accommodated:**

0.625 inches all ends

**Material:**

Steel comp 1137

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf 1st end bulkhead

**Specification Data:**

96906-ms24396 government standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A080b0

**Mil-std (military Standard):**

Mil-f-5509 spec.