

View Online at <https://aerobasegroup.com/nsn/4730-00-274-9256>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.313 inches

**Thread Size:**

0.500-27

**Screw Thread Series Designator:**

Uns

**Width Across Flats:**

0.625 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.2657 inches

**Smallest Inside Diameter:**

Between 0.278 inches and 0.291 inches

**Material:**

Brass, mil-b-994, comp b-canceled

**Material:**

Copper alloy 482

**Style Designator:**

Hexagon, internal thread, shouldered

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e