

View Online at <https://aerobasegroup.com/nsn/4730-00-277-1850>

**External Thread Size:**

2-1/2

**Internal Thread Size:**

1-1/4-11-1/2

**Working Pressure And Service Type:**

150.0 pounds per square inch water and 150.0 pounds per square inch oil and 150.0 pounds per square inch gas

**External Screw Thread Series Designator:**

Npt

**External Thread Direction:**

Right-hand

**Internal Screw Thread Series Designator:**

Npt

**Internal Thread Direction:**

Right-hand

**Material:**

Iron, malleable, qq-i-666, grade 1 and iron, malleable, qq-i-666, grade 2

**Material:**

Iron cast uns f22400 and iron cast uns f22200

**Material Specification:**

Qq-i-666, grade 1 federal specification 1st material response and qq-i-666, grade 2 federal specification 2nd material response

**Style Designator:**

Outside hexagon or octagon (partial or full thread optional)

**Specification Data:**

81348-ww-p-471 government specification

**Specification Or Standard:**

B type

**Departure From Cited Designator:**

Ptak

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-k