

View Online at <https://aerobasegroup.com/nsn/4730-00-277-2166>

**External Thread Size:**

1-11-1/2

**Internal Thread Size:**

1/4-18

**Working Pressure And Service Type:**

150.0 pounds per square inch steam

**Working Temperature And Service Type:**

Not rated

**External Screw Thread Series Designator:**

Npt

**External Thread Direction:**

Right-hand

**Internal Screw Thread Series Designator:**

Npt

**Internal Thread Direction:**

Right-hand

**Material:**

Iron, malleable, qq-i-666, grade 1 or iron, malleable, qq-i-666, grade 2

**Material:**

Iron cast uns f22400 or iron cast uns f22200

**Material Specification:**

Qq-i-666, grade 1 federal specification 1st material response and qq-i-666, grade 2 federal specification 2nd material response

**Surface Treatment:**

Zinc

**Style Designator:**

Outside hexagon or octagon (partial or full thread optional)

**Surface Treatment:**

Zinc, astm a153

**Specification Or Standard:**

2 type

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T385-k