

View Online at <https://aerobasegroup.com/nsn/4730-00-294-5400>

Thread Class:

3b

Thread Direction:

Right-hand

Thread Length:

0.270 inches

Casehardening Indicator:

Not casehardened

Overall Length:

0.550 inches

Thread Size:

1.312-18

Screw Thread Series Designator:

Unjf

Width Across Flats:

1.500 inches

Screw Thread Location:

Internal

Length To Shoulder:

0.450 inches

Smallest Inside Diameter:

Between 0.772 inches and 0.781 inches

Material:

Steel, ams 5643

Material:

Steel comp 630

Surface Treatment:

Cadmium lcp77-1061 class 2, type 2 fscm 36659

Style Designator:

Hexagon, internal thread, shouldered

Surface Treatment:

Cadmium lcp77-1061 class 2, type 2 fscm 36659

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T385-e