

View Online at <https://aerobasegroup.com/nsn/4730-00-363-6354>

**Thread Class:**

3b

**Thread Direction:**

Left-hand

**Err Default:**

0.750 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 1.594 inches and 1.625 inches

**Thread Size:**

2in-12

**Screw Thread Series Designator:**

Un

**Width Across Flats:**

Between 2.594 inches and 2.656 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

1.250 inches

**Smallest Inside Diameter:**

1.156 inches

**Major Unthreaded Outside Diameter:**

Between 2.500 inches and 2.550 inches

**Material:**

Iron, cast, qq-i-652, class 30

**Material:**

Iron cast uns f12101

**Style Designator:**

Hexagon, internal thread, shouldered

**Surface Treatment:**

Painted

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T385-e