

View Online at <https://aerobasegroup.com/nsn/4730-00-402-4533>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

0.618 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.781 inches

**Thread Size:**

1-1/2in-18

**Screw Thread Series Designator:**

Unef

**Width Across Flats:**

1.750 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.714 inches

**Smallest Inside Diameter:**

1.204 inches

**Major Unthreaded Outside Diameter:**

1.700 inches

**Special Features:**

3 drilled holes 0.062 in. Diameter located on wrenching end spaced 120 degrees apart on hex points, 0.160 in. From edge

**Material:**

Aluminum alloy, qq-a-225/6, alloy 2024, t4

**Material:**

Aluminum alloy 2024

**Style Designator:**

Hexagon, internal thread, shouldered

**Surface Treatment:**

Anodized

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e