

View Online at <https://aerobasegroup.com/nsn/4730-00-464-4214>

Thread Class:

3a

Thread Direction:

Right-hand

Fabrication Method:

Bar stock, machined

Casehardening Indicator:

Not casehardened

Overall Length:

0.610 inches

Thread Size:

0.438-20

Tube Outside Diameter For Which Designed:

0.250 inches

End Application:

Sikorsky cargo transport helicopter ch-54a and ch-54b

Seat Angle In Deg:

33.0

Screw Thread Series Designator:

Unf

Material Hardness Rating:

Between 20.0 rockwell c and 32.0 rockwell c

Width Across Flats:

0.340 inches

Strength Rating:

200000.0 pounds per square inch tensile

Smallest Inside Diameter:

0.255 inches

Material:

Steel, mil-s-18732, cond ht-200

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Surface Treatment:

Passivate

Style Designator:

Inverted nut, tube, flare

Surface Treatment:

Passivated, mil-s-5002

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T385-b