

View Online at <https://aerobasegroup.com/nsn/4730-00-484-8419>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.359 inches

Casehardening Indicator:

Not casehardened

Overall Length:

0.703 inches

Thread Size:

1in-20

Seat Angle In Deg:

60.0

Screw Thread Series Designator:

Unef

Width Across Flats:

1.125 inches

Screw Thread Location:

External

Smallest Inside Diameter:

0.641 inches

Special Features:

2 holes drilled parallel w/flats on opposite sides of the head, 0.070 in. Dia

Material:

Steel, ams 5610

Material:

Steel comp 416se

Style Designator:

Hexagon, external thread, inverted flare

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T385-e