

View Online at <https://aerobasegroup.com/nsn/4730-00-618-8506>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fabrication Method:**

Any acceptable

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.630 inches

**Thread Size:**

1-5/16-12

**Tube Outside Diameter For Which Designed:**

1.000 inches

**Seat Angle In Deg:**

33.0

**Screw Thread Series Designator:**

Un

**Width Across Flats:**

1.500 inches

**Strength Rating:**

62000.0 pounds per square inch tensile

**Smallest Inside Diameter:**

1.005 inches

**Material:**

Aluminum alloy

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Aluminum alloy

**Surface Treatment:**

Anodize

**Style Designator:**

Inverted nut, tube, flare

**Surface Treatment:**

Anodized

**Specification Data:**

80205-nas652 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-b