

View Online at <https://aerobasegroup.com/nsn/4730-00-640-5952>

Thread Pitch Diameters:

+1.3070 to 1.3110 inches

Thread Direction:

Right-hand

Fabrication Method:

Any acceptable

Casehardening Indicator:

Not casehardened

Overall Length:

1.280 inches

Thread Size:

1-3/8-12

Tube Outside Diameter For Which Designed:

0.875 inches

Seat Angle In Deg:

45.00

Screw Thread Series Designator:

Uns

Material Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Width Across Flats:

1.440 inches

Strength Rating:

123000.0 pounds per square inch tensile

Smallest Inside Diameter:

1.010 inches

Material:

Steel, ams 6322

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Style Designator:

Inverted nut, tube, flare

Surface Treatment:

Cadmium

Reference Number Differentiating Characteristics:

45 degrees seat

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T385-b