

View Online at <https://aerobasegroup.com/nsn/4730-00-640-5952>

**Thread Pitch Diameters:**

+1.3070 to 1.3110 inches

**Thread Direction:**

Right-hand

**Fabrication Method:**

Any acceptable

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

1.280 inches

**Thread Size:**

1-3/8-12

**Tube Outside Diameter For Which Designed:**

0.875 inches

**Seat Angle In Deg:**

45.00

**Screw Thread Series Designator:**

Uns

**Material Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Width Across Flats:**

1.440 inches

**Strength Rating:**

123000.0 pounds per square inch tensile

**Smallest Inside Diameter:**

1.010 inches

**Material:**

Steel, ams 6322

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Style Designator:**

Inverted nut, tube, flare

**Surface Treatment:**

Cadmium

**Reference Number Differentiating Characteristics:**

45 degrees seat

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T385-b