

View Online at <https://aerobasegroup.com/nsn/4730-00-719-4147>

Thread Pitch Diameters:

+1.0260 to 1.0330 inches

Thread Direction:

Right-hand

Err Default:

Between 0.320 inches and 0.328 inches

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.320 inches and 0.328 inches

Thread Size:

1 1/16-18

Screw Thread Series Designator:

Uns

Screw Thread Location:

Internal

Smallest Inside Diameter:

Between 0.989 inches and 0.991 inches

Major Unthreaded Outside Diameter:

Between 1.490 inches and 1.510 inches

Material:

Steel, ams 5640

Material:

Steel comp 303 or steel comp 303se or steel comp 303 plus x

Style Designator:

Irregular

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T385-e