

View Online at <https://aerobasegroup.com/nsn/4730-00-722-3271>

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Err Default:**

0.750 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 1.000 inches and 1.063 inches

**Thread Size:**

1in-12

**Screw Thread Series Designator:**

Unf

**Width Across Flats:**

1.063 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.875 inches

**Smallest Inside Diameter:**

Between 0.510 inches and 0.520 inches

**Material:**

Steel, qq-s-631, comp 1020-canceled

**Material:**

Steel comp 1020

**Style Designator:**

Hexagon, internal thread, shouldered

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e