

View Online at <https://aerobasegroup.com/nsn/4730-00-894-3514>

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

0.315 inches

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.450 inches

**Thread Size:**

1/4in-18

**Screw Thread Series Designator:**

Unf

**Width Across Flats:**

0.438 inches

**Screw Thread Location:**

Internal

**Length To Shoulder:**

0.390 inches

**Smallest Inside Diameter:**

0.133 inches

**Material:**

Plastic, mil-p-17091, type 2-canceled

**Material:**

Plastic polyhexamethylene adipamide

**Style Designator:**

Hexagon, internal thread, shouldered

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-e