

View Online at <https://aerobasegroup.com/nsn/4730-00-927-1230>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fabrication Method:**

Any acceptable

**Casehardening Indicator:**

Casehardened

**Overall Length:**

1.000 inches

**Thread Size:**

1 1/2-12

**Tube Outside Diameter For Which Designed:**

1.000 inches

**Seat Angle In Deg:**

45.0

**Screw Thread Series Designator:**

Uns

**Width Across Flats:**

1.365 inches

**Smallest Inside Diameter:**

1.177 inches

**Special Features:**

8 tabs on drive end equally spaced, 0.250 in. W by 0.340 in. Lg

**Material:**

Steel, ams 5646

**Material:**

Steel comp 347

**Material Specification:**

Ams 5646 assn standard single material response

**Surface Treatment:**

Silver

**Style Designator:**

Inverted nut, tube, flare

**Surface Treatment:**

Silver

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T385-b