

View Online at <https://aerobasegroup.com/nsn/4810-01-575-4450>

**End Application:**

1539 model pneumatic actuators; 4810-01-575-3997 actuator; as39

**Component Quantity:**

30

**Component Document Origin:**

Industrial

**Document Source:**

28740

**Document Type:**

Catalog sheet

**Component Document Page Number:**

11

**Supply Items And Quantities:**

Item 6a, 4 split-ring end cap bearings, item 6b, 2 split-ring piston bearings, item 10, 1 thrust bearing (r6 rk only), item 15a, 2 end cap o-rings, item 15b, 12 guide rod o-rings, item 15c, 2 piston o-rings, item 15d 1 top shaft o-ring, item 15e, 1 bottom shaft o-ring, item 15f, 1 shaft clift, item 15g, 1 top pinion bearing, item 15h, 1 bottom pinion bearing, 3 stainless steel washers

**End Item Source:**

1h855

**Document Identification:**

Flowserve series 39 actuators

**End Item Name:**

Pneumatic actuator

**Product Name:**

15 size, 39 series actuator repair kit

**Special Features:**

Repair kits vary some, revision 6 (r6) kits are applicable on r2 through r6, although 6c end cap bearings and item 17, 4 or 8 bearing retainers, are used only on r2 actuators. Specify revision when ordering to guarantee correct bearings and retainers (if needed). Next higher assembly 4810-01-575-4324 is modified by cage 1h855 iaw navy requirements

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A23800