NSN 4820-00-399-4460

Valve Seat - Page 1 of 1



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Overall Height:

Between 1.057 inches and 1.067 inches

Taper Minor Diameter:

0.375 inches

Taper Major Diameter:

0.531 inches

Body Outside Diameter:

1.625 inches

Body Inside Diameter:

0.531 inches

Seat Radius:

Between 0.120 inches and 0.130 inches

Seating Surface Shape:

Radial

Special Features:

This is a repair part and 0.125 in.Excess is left on outside diameter and 0.063 in. On all other surfaces in order that they might be machined to proper dimensions when replacing worn part. Grind after stelliting. Finished outside diameter is 1.438 porm 0.002

Material:

Steel comp 410

Material Specification:

Qq-s-00763 federal specification single material response

Style Designator:

Plain

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A15500