NSN 4820-01-109-1759

Valve Stem Guide - Page 1 of 1

Fiig: T267-e



View Online at https://aerobasegroup.com/nsn/4820-01-109-1759 **Overall Length:** Between 0.760 inches and 0.765 inches **Outside Diameter:** Between 0.660 inches and 0.680 inches **Bore Diameter:** Between 0.1850 inches and 0.1930 inches **Major Diameter Length:** Between 0.085 inches and 0.090 inches **Bb End Shank Diameter:** Between 0.340 inches and 0.350 inches **Bb End Chamfer Length:** Between 0.020 inches and 0.040 inches **Bb End Chamfer Angle In Deg:** 45.0 Aa End Chamfer Length: Between 0.040 inches and 0.060 inches Aa End Chamfer Angle In Deg: 45.0 **Shoulder First Fillet Radius:** Between 0.020 inches and 0.040 inches Material: Steel Material: Steel **Style Designator:** Plain flanged **Test Data Document:** 19207-11628825 drawing (this is the basic governing drawing, such as a contractor drawing, original equipment manufacturer drawing, etc.; excludes any specification, standard or other document that may be referenced in a basic governing drawing) Shelf Life: N/a **Unit Of Measure: Demilitarization:** No