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**General Description:**

Portable, for boring crankshaft main and camshaft bearing, capacity data, 1-1/2 in. Min bearing dia, 4 in. Maximum bearing dia, 60 in. Maximum lg of crankcase, 20 in. Maximum w of crankcase, 12-1/2 in. Maximum height of center of bearing from crankcase pan rail surface, manual or drill drive, feeds, 0.0025 in. Per revolution, 0.005 in. Per revolution, 0.010 in. Per revolution, power can be applied to either end of boring bar, accessories c/o, 10 bolts, clamp, 5 bridges, crankcase, 1 case, carrying hardwood or metal, 6 clamps, c, 1 coupling, flexible drive, 1 crank, hand, 1 gages, block, centering, ford v8, 1 hone, 1 manual, instruction, 1 micrometer, tool setting, 2 nuts, feed, flanging pins, centering, special, 1 ring, centering, 2 in., 1 ring, centering, 2-1/8 in., 1 ring, centering, 2-1/4 in., 1 ring, centering, 2-3/8 in., 1 ring, centering, 2-1/2 in., 1 ring, centering, 2-5/8 in., 1 ring, centering, 2-3/4 in., 1 ring, centering, 2-7/8 in., 1 ring, centering, 3 in., 4 tools, boring, 4 tools, flanging

**Departure From Cited Document:**

As modified by 12-1/2 in. Maximum height of center of bearing from crankcase pan rail surface and accessories

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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