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**General Description:**

Portable; for boring crankshaft main and cam shaft bearings; capacity data, 1-1/2 in. Min bearing dia, 4 in. Maximum bearing dia, 60 in. Maximum lg of crankcase, 20 in. Maximum w of crankcase, 11 in. Maximum h of center of bearing from crankcase pan rail surface; manual or drill drive; feeds /not less than two/, 0.0035 in. Per revolution /min/, 0.007 in. Per revolution /max/; power can be applied at either end of boring bar; accessories in accordance with mil-b-14154; for universal service

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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