

View Online at <https://aerobasegroup.com/nsn/4920-01-131-8739>

End Application:

F100-pw-100/200 engine

Nominalheight:

2.880 inches

Nominaldiameter:

10.500 inches

Special Features:

Mfg name master chuck, machine set-up, number 3 bearing rear scoop i.D., material -steel, finish - black oxide per ams 2485 on all steel items, ring 6.1051 in i.D. With 0.004 contraction as a critical dim, 0.180 degrees chamfer top side, 0.560 diameter through 0.810 diameter , 0.060 45 degrees chamfer 4 places equully spaced on a 9.250 diameter bolt circle, 3 lift holes 0.625-11 tap 1.00 in deep equally spaced on a 9.250 diameter bolt circle

Functional Description:

Used to hold no.3 bearing rear scoop for machining

Reference Data And Literature:

Wr-alc dwg 8041544

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A505c0