NSN 4920-01-134-4486

Aircraft Maintenance Alignment Jig - Page 1 of 1



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End Application:

F-16 a/b aircraft age. And c17 acft; nha flow control valve, p/n 396500-1-1

Special Features:

Company assigned name: tool, positioning, butterfly; material sae 4140 or 4340 stl ht to 36-40 rc, surface finish is black oxide

Functional Description:

C/o flat plate with counterbore in top surface and with jackscrew and jam nut through center; 4 holes slotted out to corners of plate correspond with hole pattern in lower flow body flange; secured with slave bolts; 1.80 in. Lg; 1.80 in w; 1.25 in. H; to ensure thrusting butterfly plate within flow body while measuring for the center position and holding assembly centered while installing spacer and seal in proper location

Reference	Data And	d Li	iteratur	e:
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Serd 410221

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A505c0