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**End Application:**

F101-ge-102

**Specific Usage Design:**

Fixture is used off-engine to lock the bellcrank assembly in the full open position while setting all four turnbuckles

**Nominal length:**

18.000 inches

**Product Name:**

Fixture, rigging-variable stator vane bell crank assembly

**Nominal width:**

9.000 inches

**Nominal height:**

0.500 inches

**Special Features:**

Fixture includes four riser blocks used for positioning each stage turnbuckle. The riser blocks have a clevis for positioning the connection rod end of each turnbuckle and a precision pin which fits the uniball in the rod end. Also included is a precision rig pin which fits through the stage 2 ballcrank and the support assembly in order to lock the assembly in the zero position

**Functional Description:**

Fixture is used off-engine to lock the bellcrank assembly in the full open position while setting all four turnbuckles

**Unpackaged Unit Weight:**

25.000 pounds

**Reference Data And Literature:**

Serd 2208 which replaced serd 0120, f33657-94-c-0045

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A505c0