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**End Application:**

F101-ge-102 engine, b-1b aircraft age.

**Special Features:**

Matl; alumimum alloy 6061-t6, hard anodized finish; o/a dim 34 in lg 34 in w 8.5 in h; c/o plate 29.5 in diameter 0.62in thk; outside ring 33 in od 29 in id, 1 in thk; 2 pairs steel sae 1010-1020, black oxidised, l-shaped alignment brackets with 2 hardened steel sae 4130-4142, alignment pints press fit in; aligment brackets marked "a" for f101 engine; and "b" for 102

**Functional Description:**

7required to align all low pressure turbine nozzle segments/inner seal assembly into a 360 degrees ring that can be lowered into low pressure turbine nozzle support in the correct orientation with respect to engine vertical centerline and bolt hole pattern

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0