

View Online at <https://aerobasegroup.com/nsn/4920-01-180-6092>

**End Application:**

F-15 aircraft age.

**Unpackaged Unit Length:**

6.000 inches

**Unpackaged Unit Width:**

4.000 inches

**Unpackaged Unit Height:**

5.750 inches

**Special Features:**

C/o drill plates with lock bushings for oversize drilling and reaming the actuator attach hole and the repair bushings. Alignment pins are provided to verify and maintain the location of the eight holes during and after rework and ensure that holes will align/w holes in vertical stabilizer

**Functional Description:**

Used to facilitate repair of attach holes in rudder actuator

**Unpackaged Unit Weight:**

10.500 pounds

**Reference Data And Literature:**

Serd no. 3917

**Supplementary Features:**

Company item name-repair tool, rudder actuator attach holes

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23800