

View Online at <https://aerobasegroup.com/nsn/4920-01-204-7391>

End Application:

F101-ge-102 aircraft engine

Special Features:

C/o 2 parts: forward end made of sae 4130 stl w/special tempering for dimensional stability; its final hardness is 36-40 rockwell "c" scale. Black xide finish; aft end is an assembly of a modified lock nut, a cradle made of anodized 6061 aluminum and misc components of hardened steel; forward end is a large cylindrical piece that simulates the mass properties and approx geometry of the compressor rotor. It has a precision rabbet and bolt circle for interface w/frnt shaft of hpt rotor and has captive hook bolts for securing the tooling to the rotor

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A23800