

View Online at <https://aerobasegroup.com/nsn/4920-01-204-7391>

**End Application:**

F101-ge-102 aircraft engine

**Special Features:**

C/o 2 parts: forward end made of sae 4130 stl w/special tempering for dimensional stability; its final hardness is 36-40 rockwell "c" scale. Black xide finish; aft end is an assembly of a modified lock nut, a cradle made of anodized 6061 aluminum and misc components of hardened steel; forward end is a large cylindrical piece that simulates the mass properties and approx geometry of the compressor rotor. It has a precision rabbet and bolt circle for interface w/frnt shaft of hpt rotor and has captive hook bolts for securing the tooling to the rotor

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A23800