

View Online at <https://aerobasegroup.com/nsn/4920-01-276-6405>

**End Application:**

F118-ge-100 engine

**Nominalwidth:**

0.500 inches

**Nominaldiameter:**

32.000 inches

**Special Features:**

23.000 in. I.D.; steel ring is cut into four 90 degree segments

**Functional Description:**

Fixture is required to maintain roundness of aft outer flange during dabber tig weld buildup and to support the flange during subsequent machining

**Unpackaged Unit Weight:**

4.000 pounds

**Reference Data And Literature:**

Serd no. 1824

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0