

View Online at <https://aerobasegroup.com/nsn/4920-01-292-5462>

**End Application:**

F-15e aircraft age.

**Unpackaged Unit Length:**

24.000 inches

**Unpackaged Unit Width:**

24.000 inches

**Unpackaged Unit Height:**

12.000 inches

**Special Features:**

Steel and fiberglass; c/o four sets of attachable drill plates, an air/hydraulic power unit, a cold working nose piece assembly, go-no-go gages, madreles and split sleeves for 3/8 in. First and second oversized holes, and special drills, reamers and drill bushings for above pre-cold work drill and ream diameters; company name-accessory kit cold working vertical stabilizer

**Functional Description:**

Used to cold work fastener holes in the vertical stabilizer assembly during installation of a spare vertical stabilizer or a repaired one fitted with a new torque box

**Unpackaged Unit Weight:**

120.000 pounds

**Reference Data And Literature:**

Tech order= operation and maintenance instructions w/ipb--vertical stabilizer cold working kit; 33d2-35-10-1; serd 8244

**Fsc Application Data:**

Power feed/speed equipment set, p/n re268000002-1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiiig:**

A23800