

View Online at <https://aerobasegroup.com/nsn/4920-01-292-5462>

End Application:

F-15e aircraft age.

Unpackaged Unit Length:

24.000 inches

Unpackaged Unit Width:

24.000 inches

Unpackaged Unit Height:

12.000 inches

Special Features:

Steel and fiberglass; c/o four sets of attachable drill plates, an air/hydraulic power unit, a cold working nose piece assembly, go-no-go gages, madreles and split sleeves for 3/8 in. First and second oversized holes, and special drills, reamers and drill bushings for above pre-cold work drill and ream diameters; company name-accessory kit cold working vertical stabilizer

Functional Description:

Used to cold work fastener holes in the vertical stabilizer assembly during installation of a spare vertical stabilizer or a repaired one fitted with a new torque box

Unpackaged Unit Weight:

120.000 pounds

Reference Data And Literature:

Tech order= operation and maintenance instructions w/ipb--vertical stabilizer cold working kit; 33d2-35-10-1; serd 8244

Fsc Application Data:

Power feed/speed equipment set, p/n re268000002-1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23800