

View Online at <https://aerobasegroup.com/nsn/4920-01-293-0204>

**End Application:**

F-15e aircraft age.

**Unpackaged Unit Length:**

24.000 inches

**Unpackaged Unit Width:**

24.000 inches

**Unpackaged Unit Height:**

12.000 inches

**Special Features:**

C/o air/hydraulic power unit, a cold-working nose piece assembly, g0-no-go gages, mandrels and split sleeves for 0.191 in. , first and second oversize holes, and special drills, reamers and drill bushings for the above pre-cold and post cold-work drill and ream diameters

**Functional Description:**

Used for cold-working the 42 class three 0.191 in. Diameter attach holes in the lower vertical stabilizer forward box at the torque box attach point

**Unpackaged Unit Weight:**

80.000 pounds

**Reference Data And Literature:**

Serd 8238; tech order=operation and maintenance instructions with ipb--vertical stabilator forward box, cold working kit, supports vertical stabilizer fwd box repair

**Supplementary Features:**

Company name-kit, cold working, vertical stabilizer

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23800