

View Online at <https://aerobasegroup.com/nsn/4920-01-293-0204>

End Application:

F-15e aircraft age.

Unpackaged Unit Length:

24.000 inches

Unpackaged Unit Width:

24.000 inches

Unpackaged Unit Height:

12.000 inches

Special Features:

C/o air/hydraulic power unit, a cold-working nose piece assembly, g0-no-go gages, mandrels and split sleeves for 0.191 in. , first and second oversize holes, and special drills, reamers and drill bushings for the above pre-cold and post cold-work drill and ream diameters

Functional Description:

Used for cold-working the 42 class three 0.191 in. Diameter attach holes in the lower vertical stabilizer forward box at the torque box attach point

Unpackaged Unit Weight:

80.000 pounds

Reference Data And Literature:

Serd 8238; tech order=operation and maintenance instructions with ipb--vertical stabilator forward box, cold working kit, supports vertical stabilizer fwd box repair

Supplementary Features:

Company name-kit, cold working, vertical stabilizer

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23800