

View Online at <https://aerobasegroup.com/nsn/4920-01-314-3196>

**End Application:**

F108/cfm56 engine, kc-13 (stratotanker) and rc-135(reconnaissance) aircraft

**Product Name:**

Fixture position/weld igniter ferrule retainer, combustor

**Special Features:**

C/o steel plate mated with a steel pilot; 3 locators, 1 of which is adjustable; adjustable knob and block; matl: steel; the assembly included following part numbers: 856a4078p0 (plate), 856a4078p03(locator), 856a4078p04(locator adjustable), 856a4078p05(locator), 856a4078p06(knob adjusting), 856a4078p07(block adjusting), 856a4078p08(cap), 856a4078p09(pilot), 856a4078p10(knob, hand), ms16995-17(screw, cap, skt), ms16995-19(screw, cap, skt), ms16555-603(pin straight headless), and ms16555-603(pin straight headless)

**Functional Description:**

The position/weld fixture is used on the igniter ferrule retainers for welding to the combustor outer liner; used on the b1-b acft

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fig:**

A505c0