NSN 4920-01-314-6088

Aircraft Engine Maintenance Fixture - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/4920-01-314-6088

End Application:	
F100-pw-100/200/220	
Nominalheight:	
15.000 inches	
Nominaldiameter:	
31.000 inches	
Special Features:	
Company item name-fixture	weld
Functional Description:	
Used to weld new 9th o.D. L	ouvers and/or ignitor boss and deflectors; this fixture will locate the combustor at the mount lugs through the
use of pins installed through	mount holes; ignitor boss and deflector will be positioned by a detail holder/heat sink feature; fixture will
provide for gas back-up of9t	h louver weld
Unpackaged Unit Weight:	
148.000 pounds	
Reference Data And Litera	ture:
Serd no. 5528; t.O. 2j-f100-	94
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A505c0	