

View Online at <https://aerobasegroup.com/nsn/4920-01-314-6088>

**End Application:**

F100-pw-100/200/220

**Nominalheight:**

15.000 inches

**Nominaldiameter:**

31.000 inches

**Special Features:**

Company item name-fixture, weld

**Functional Description:**

Used to weld new 9th o.D. Louvers and/or ignitor boss and deflectors; this fixture will locate the combustor at the mount lugs through the use of pins installed through mount holes; ignitor boss and deflector will be positioned by a detail holder/heat sink feature; fixture will provide for gas back-up of 9th louver weld

**Unpackaged Unit Weight:**

148.000 pounds

**Reference Data And Literature:**

Serd no. 5528; t.O. 2j-f100-94

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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