

View Online at <https://aerobasegroup.com/nsn/4920-01-314-7077>

**End Application:**

B1-b support equipment

**Nominallength:**

4.000 inches

**Nominalwidth:**

3.500 inches

**Nominalheight:**

10.125 inches

**Special Features:**

C/o heavy frame; shaft; base; nest; 5.0 lbs

**Functional Description:**

Used to hold the rotor housing assembly and provide the proper weight on rotor bearings while cement securing bearing is cured in an oven, thus setting the bearing preload. Proper rotor bearing preload is necessary to obtain reliable gyro motor operation; used on the b1-b acft

**Reference Data And Literature:**

Serd 51d20c

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A505c0