

View Online at <https://aerobasegroup.com/nsn/4920-01-315-7493>

End Application:

F110-ge-100

Nominal length:

48.500 inches

Nominal width:

4.240 inches

Nominal height:

2.000 inches

Nominal diameter:

48.500 inches

Special Features:

Weights appx 615 lbs; alloy steel base plate with machined surfaces to interface with the aft outer flange of the front frame; c/o a hub ring, a diamond pin, 8 toe clamps, 1 baseplate, 1 locating pad, 3 tapped holes, fixture is balck oxide coated for corrosion protection

Functional Description:

To locate and restrain the frame during the machining operation; to locate the part while machining the internal gap between the front frame mount bushing heads; fixture is mounted on a horizontal boring mill; may also be used to renew the forward seal lip after repair of same

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A505c0