

View Online at <https://aerobasegroup.com/nsn/4920-01-317-7179>

**End Application:**

Environmental control system, b-1b acft

**Nominalwidth:**

5.000 inches

**Nominalheight:**

3.000 inches

**Special Features:**

Block type base with a perpendicular aperature that holds valve housing and locates the shaft within 0.005 in. In the housing; locates valve disk in proper relation to the shaft via a stop pin and centers the disk in the valve housing bore to within 0.002 in. Via a knife edged collar; a locator pin on the fixture locates the shaft assembly at the proper rotation relative to the disk by inserting through the cam lever; when shaft and disk are properly located, the shaft is drilled using the holes in the disk as pilots

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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