NSN 4920-01-317-7179

Aircraft Maintenance Fixture - Page 1 of 1



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End Application:
Environmental control system, b-1b acft
Nominalwidth:
5.000 inches
Nominalheight:
3.000 inches
Special Features:
Block type base with a perpendicular aperature that holds valve housing and locates the shaft within 0.005 in. In the housing; locates valve
disk in proper relation to the shaft via a stop pin and centers the disk in the valve housing bore to within 0.002 in. Via a knife edged collar; a
locator pin on the fixture locates the shaft assembly at the proper rotation relative to the disk by inserting through the cam lever; when shaft
and disk are properly located, the shaft is drilled using the holes in the disk as pilots
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig:
A505c0