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**End Application:**

F101-ge-129 engine

**Product Name:**

Nain: chill block, welding fixture

**Functional Description:**

Used to minimize heat build-up and resulting distortion of the stage 1 fan blade tip shroud during weld build-up repair of the tip shroud interlock and mateface

**Reference Data And Literature:**

Serd 1785

**General Description:**

Copper block 12.000 in. L, 12.000 w, 12.000 in. H, that is contoured to fit over the top of the tip shroud

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A23900