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End Application:

F101-ge-129 engine

Product Name:

Nain: chill block, welding fixture

Functional Description:

Used to minimize heat build-up and resulting distortion of the stage 1 fan blade tip shroud during weld build-up repair of the tip shroud interlock and mateface

Reference Data And Literature:

Serd 1785

General Description:

Copper block 12.000 in. L, 12.000 w, 12.000 in. H, that is contoured to fit over the top of the tip shroud

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A23900