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**End Application:**

F101-ge-102/f110-ge-100 engine

**Special Features:**

Fmatl: 300 series stainless steel; 20.000 in by 20.000 in, 100.0 lbs.; c/o base plate supporting an inclined rotating mtg plate for the spool; provides vertical access to the dovetail slots at one position; a manual indexing pin locks the spool in position; an almen strip intensity correlation fixture set is provided to allow calibration of peening intensity; almen strip holder set is made of 440 stainless steel hardened to 50-60 on the rockwell c scale

**Functional Description:**

Used to hold and position the stage 1 -2 compressor spool for lance shot peening on the inside surface of the stage 1 dovetail slot

**Reference Data And Literature:**

Serd 1663

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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