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End Application:

F101-ge-102/f110-ge-100 engine

Special Features:

C/o 2.000 in. Thk. Round plate of 4140 steel hardened to rockwell c 3842; machined on upper surface to accept 23 nozzle segments; surfaces are ground to 0.011 axial drop to position forward inner/outer flanges; dowel/diamond pins are provided to locate the segments on the repair datum holes in the outer forward flange at a 29.054 basic dia; studs; knurled knobs and clamps are provided to engage each forward outer flange, restraining each segment

Functional Description:

Used during repair of the hp nozzle segments grinding of the aft surfaces

Reference Data And Literature:

Serd 1580

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0