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**End Application:**

F101-ge-102/f110-ge-100 engine

**Special Features:**

C/o 2.000 in. Thk. Round plate of 4140 steel hardened to rockwell c 3842; machined on upper surface to accept 23 nozzle segments; surfaces are ground to 0.011 axial drop to position forward inner/outer flanges; dowel/diamond pins are provided to locate the segments on the repair datum holes in the outer forward flange at a 29.054 basic dia; studs; knurled knobs and clamps are provided to engage each forward outer flange, restraining each segment

**Functional Description:**

Used during repair of the hp nozzle segments grinding of the aft surfaces

**Reference Data And Literature:**

Serd 1580

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A505c0