NSN 4920-01-321-7906

Aircraft Engine Maintenance Machining Fixture - Page 1 of 1



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End Application:
F110-ge-100 engine
Nominalheight:
8.000 inches
Nominaldiameter:
42.000 inches
Special Features:
C/o steel base plate 40.5 in dia; has 33.6 in rabbet diameter to locate turbine frame; 10 strap clamps to secure frame in place; 2 set of 3
riser clamps located at ctr to support frame; contains set of locator pins; drawing name=fixture, machining-turbine frame
Functional Description:
Used during repair of the turbine frame; surfaces are built up with flame spray coatings and then remachined to original dimensions; used
with a milling machine
Unpackaged Unit Weight:
850.000 pounds
Reference Data And Literature:
F33657-88-c-2133 serd 1505
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
Yes - demil/mli
Fiig:
A505c0