

View Online at <https://aerobasegroup.com/nsn/4920-01-336-8594>

**End Application:**

F100-pw-100/200 aircraft engine

**Special Features:**

C/o a base ring and weight; base ring is two part construction made up of a spider and welded locating ring (matl 601); the weight is to ensure flatness of the repair ring which is made of ra330 material

**Functional Description:**

Used to repair the 13th stage exit guide vane assembly outer o.D. Shroud snap diameter; supports the exit guide vane assembly during brazing and precipitation heat treatment

**Reference Data And Literature:**

Serd no. 6229; t.O. 2j-f100-94

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A505c0