

View Online at <https://aerobasegroup.com/nsn/4920-01-360-8008>

End Application:

F100-pw-229 engine

Nominallength:

12.000 inches

Nominalwidth:

9.000 inches

Nominalheight:

6.000 inches

Special Features:

This fixture is a steel plate with radial and axial locating pins, retractable locator, strap clamps, and cutter set block

Functional Description:

This fixture is used at depot level of maintenance to machine the 7th stage compressor stator segment anti-rotational slot. The 7th stage compressor stator segment is loaded into fixture with vane i.D. Up. It is located by locator pins and retractable locators and clamped from this position a new or repaired anti-rotational slot is machined

Reference Data And Literature:

Serd no. 6613; t.O. 2j-f100-94

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0