

View Online at <https://aerobasegroup.com/nsn/4920-01-360-8008>

**End Application:**

F100-pw-229 engine

**Nominallength:**

12.000 inches

**Nominalwidth:**

9.000 inches

**Nominalheight:**

6.000 inches

**Special Features:**

This fixture is a steel plate with radial and axial locating pins, retractable locator, strap clamps, and cutter set block

**Functional Description:**

This fixture is used at depot level of maintenance to machine the 7th stage compressor stator segment anti-rotational slot. The 7th stage compressor stator segment is loaded into fixture with vane i.D. Up. It is located by locator pins and retractable locators and clamped from this position a new or repaired anti-rotational slot is machined

**Reference Data And Literature:**

Serd no. 6613; t.O. 2j-f100-94

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A505c0