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End Application:

F100-pw-229 aircraft engine

Nominal length:

12.000 inches

Nominal width:

9.000 inches

Nominal height:

6.000 inches

Special Features:

C/o a steel plate with radial and axial locator pins, retractable locator strap clamps and cutter set block. Used for machining the 8th stage compressor stator segment anti-rotational slot new or repaired, includes as sub details an electrode and electrode holder; company item name-fixture, machine

Functional Description:

The 8th stage compressor stator segment is loaded into the fixture with vane i.D. Up. It is positioned with locator pins and retractable locators and clamped, from this position a new or repaired anti-rotational slot is machined

Reference Data And Literature:

Serd no. 6614; t.O. 2j-f100-94

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0