

View Online at <https://aerobasegroup.com/nsn/4920-01-363-9012>

End Application:

F100-pw-229 aircraft engine

Nominallength:

33.000 inches

Nominalwidth:

33.000 inches

Nominalheight:

6.000 inches

Special Features:

Length 33.000 inch, width 33.000 inch, height 6.000 inch, weight 250 lbs; c/o a hydraulic oil chuck tht will locate on the front o.D. Fit (25.817) and rear o.D. Fit (25.531); a full clamp ring will constrain part. The chuck will have a 0.010 contraction to allow installation & removal of the duct set. Used to machine the fdt duct segments after installation in fdt duct support; used with 4920-01-362-9082; part supported: p/n 4080526

Functional Description:

This fixture will be used to machine the pwa229 fan drive turbine duct set by securing the id hydraulically and clamping radially; to be used to support and hold the segments in running position during the machining operation; used to secure the ducts

Unpackaged Unit Weight:

250.000 pounds

Reference Data And Literature:

Serd no. 6636; t.O. 2j-f100-94

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A505c0