NSN 4920-01-363-9012

Aircraft Engine Maintenance Fixture - Page 1 of 1



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End Application:
F100-pw-229 aircraft engine
Nominallength:
33.000 inches
Nominalwidth:
33.000 inches
Nominalheight:
6.000 inches
Special Features:
Length 33.000 inch, width 33.000 inch, height 6.000 inch, weight 250 lbs; c/o a hydraulic oil chuck tht will locate on the front o.D. Fit (25.817
and rear o.D. Fit (25.531); a full clamp ring will constrain part. The chuck will have a 0.010 contraction to allow installation & removal of the
duct set. Used to machine the fdt duct segments after installation in fdt duct support; used with 4920-01-362-9082; part supported: p/n
4080526
Functional Description:
This fixture will be used to machine the pwa229 fan drive turbine duct set by securing the id hydraulically and clamping radially; to be used
to support and hold the segments in running position during the machining operation; used to secure the ducts
Unpackaged Unit Weight:
250.000 pounds
Reference Data And Literature:
Serd no. 6636; t.O. 2j-f100-94
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A505c0